



L-H₂ Vessel and Company Introduction

国 富 万 家 氢 尽 所 能



Catalogue

1 About Us

2 Sales Performance

3 L-H₂ Product introduction





First phase: Workshop 44,000m2, office building,7,200m2;

Second phase: Workshop 15,000m2;

Third phase: Workshop & office building: 100,000m2;

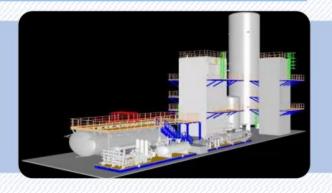


Jiangsu GUOFU Hydrogen Energy Equipment Co., Ltd. was established in 2016, specializes in the design, manufacture and technical service of electrolyzer, liquid hydrogen vessels, HRS and on board hy drogen supply system. We also undertake the design and manufacture of hydrogen liquefaction plants and other projects. Based on advanced technology and professional experience, GUOFUHEE is becoming the leading equipment supplier in China for the integrated hydrogen solution.

More than 400 patents have been applied for and 166 patents have been authorized, including 20 invention patents. Participated in the compilation of 6 national standards and 8 group standards, and obtained 14 software copyrights; The company has undertaken 5 national key R & D projects and more than 10 provincial major scientific research projects.



Main products





Liquid hydrogen products

Large-scale hydrogen liquefaction equipment Liquid hydrogen storage tanks, Containers





HRS Products

High-pressure Hydrogen Refueling Stations Liquid Hydrogen Refueling Stations Compressor skid, Dispenser





Compressed Hydrogen Storage System

High-pressure Hydrogen Cylinder, Type III & Type IV
Onboard hydrogen supply system, Storage tube bundle

ASME Certification for Class 1/2/3 transport tanks and pressure vessels



CERTIFICATE OF **AUTHORIZATION**

The named company is authorized by The American Society of Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the ASME Single Certification Mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with the ASME Single Certification Mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code

COMPANY:

Jiangsu Guofu Hydrogen Energy Equipment Co., Ltd. No.236, Guotai North Road, Yangshe Town Zhangjiagang, Jiangsu 215600 People's Republic of China

SCOPE:

Manufacture of Class 1, 2 & 3 transport tanks at the above location only

AUTHORIZED

August 13, 2021

EXPIRES: August 13, 2024

CERTIFICATE NUMBER: 59586

Board Chair, Conformity Assessment

Managing Director, Conformity Assessment



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Rital & Cylle

Board Chair, Conformity Assessment

Managing Director, Conformity Assessment

"T" Certification:

Products Scope: Manufacture of Class 1,

2 & 3 transport tanks at the above location

only

"11" Certification:

Products Scope: Manufacture of pressure

vessels

Cert. Organization: The American Society

of Mechanical Engineers

The American Society of Mechanical Engineers



European Union CE Certification for compressed hydrogen bottles and tube bundles

Certificate type approval for manufacturing of transportable pressure equipment Certificate-No. 01 202 642/B-190023-T Applicant: Zhangjiagang Furui Hydrogen Power Equipment No. 919 Guotaibei Road, Yangshe Town, Zhangjiagang Suzhou City, Jiangsu Province, China Manufacturer Applicable provisions Dir. 2010/35/EU, in compliance with ADR/RID 2019 and standards and ISO 11119-2:2012 + Amd. 1:2014 Description of Refillable fully wrapped fibre reinforced composite gas cylinders with load-sharing metal (aluminium) the type: liner for compressed gases with the entry 'AA' in column 6 (cylinders/A) in table 1 of EN ISO 11114-1 Volume 150 I, Working Pressure pw 300 bar(g), Test Pressure ph 450 bar(g), Diameter 403±4 mm, Working Temperature -50 / +65 °C, design life 30 years, no underwater use permitted, max. torque 130 Nm, use only without pressure relief device, liner heat treatment acc. to dwg. no. CPRIII-377-60~150-30-S-02. Drawing No.: CPRIII-377-60~150-30-S-01 and CPRIII-377-60~150-30-S-02; both rev. 0, dated 2018.12 It is confirmed that the described type is in compliance with the requirements of the directive This approval is based on the results of the type Report-No. examination report no. 244121095, CHN/B 190019 T. revision 0. dated 2019-07-19 Validity: This approval is valid for a period not exceeding to years. End of period: 2029/09 on behalf Dipl. Ing. (FH) Christof Lent D-54295 Trier, 2019-09-30 TÜV Rheinland Industrie Service GmhH Notified body according to dir. 2010/35/EU and ADR/RIC Am Grauen Stein, D-51105 Köln accredited according to EN ISO/IEC 17020 by DAM/S and ZLS



Certification: ETPED 2010/35/EU with ADR/RID:2017, Products Name: Hydrogen storage bottles manufactured according to

EN ISO 11119-2:2012 and tube bundles manufactured based on EN ISO 10961: 2012.

Cert. Organization: TÜV Rheinland

EU PED Directive: No.79/2009 and No.406/2010

Products Name:

hydrogen Compressed manufactured container according to No.79/2009 No.406/2010, type: and CGH3-C-376-140-35-S.

Cert. Organization: IDIADA

DIADA Astronóm Technology S.A. N.I.F. 443501010

www.tuv.com



European Union CE Certification for HRS equipments



协议编号: TUV-2340856HRS-001



TÜVRheinland®

HRS certification Agreement 加氢站认证协议

Between

TÜV Rheinland Greater China TÜV 德国莱茵大中华区

And

JangsuGuofu Hydrogen Energy Technology Equipment Co.,Ltd

江苏国富氢能技术装备股份有限公司





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Annex 1: Object list and certificate	产品清单和认证要求
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设备名称	认证要求	各注
管件	EN10204-3.1/3.2	采购的产品自带证书即可
安全阀	PED	采购的产品自带证书即可
电磁阀	ATEX	采购的产品自带证书即可
卸气柱	ATEX	所有电气部件需 ATEX 证书
压缩机撬	ATEX, MD	所有电气部件需带有 ATEX 证书 压缩机、风机也需要提供 ATEX 证书
順序控制盘	ATEX	所有电气部件需带有 ATEX 证书
加氢机控制面板	ATEX	防爆保护类型 Ex ic
加氢机面板隔燥箱	ATEX	需要防爆体系
加氢机整机	ATEX	不含压缩机,所有电气部件需带有 ATEX 证书
加氢机整机	EMC	可选项
冷冻机组	MD	若不在安全区,需要 ATEX
安全控制器、安全仪表	SIL认证	采购的部件自带证书即可
安全仪表系统 SIS	出具安全完整性等 级 SIL 验证报告	加氢站 PED 认证的必要工作
安全控制回路 (传感器,探測仪等)	出具安全回路 PL 等 级评估报告	控制柜 LVD 认证的必要工作
启动柜/变频柜/控制柜	LVD	安全控制回路需要做功能安全评估
加氢站	MD, PED	所有的证书发证之后,包括 ATEX、PED、EMC、LVD、MID 等,对加氢站整体发一张 MD、PED 证书
加氢站	EMC	现场测试

备注:

- 1.上述设备单元的 EMC 工作可由制造商自我申明,若需要 TUV 莱茵认证,费用另计
- 2.若客户分阶段认证,根据需要认证的产品名称和认证类别,需再与 TUV 莱茵签署相应的认证合同,作为本协议的补充部分。

HRS products are currently undergoing CE certification, and a framework agreement has been signed with Shanghai TÜV Rheinland, and all HRS products will be certified.

There are 129 patents for our HRS products



- The company is a high-tech enterprise in Jiangsu Pr ovince.
- Qualification:
 - ✓ C2 pressure vessel design and manufacturing 1 icense
 - ✓ B3 special cylinder manufacturing license
 - ✓ ISO9001 quality management system
 - ✓ IATF 16949-2016 system



Participate in the preparation of national standards

- ✓ GB/T 18442.3-2019 《Static vacuum insulated cryogenic pressure vessels Part3: Design》
- ✓ GB/T 40045-2021 《Fuel specification for hydrogen fuel cell vehicles : Liquid hydrogen》
- ✓ GB/T 40061-2021 《Technical specification for liquid hydrogen production system》
- ✓ GB/T 40060-2021 《 Technical requirements for storage and transportation of liquid hydrogen》















齐鲁氢能(山东)发展有限公司一期氢能一体化项目中标公示 (招标编号: SDJCJS2021001)

一、中标人信息:

标段(包)[001]副产氢制氢(同时满足天然气制氢及齐鲁石化副产氢)EPC(土建部分提供土建条件图; 地脚螺栓; 模板; 配合总体院(三维)进行土建基础设计);

中标人: 山东津挚环保科技有限公司

中标价格: 988. 320000 万元

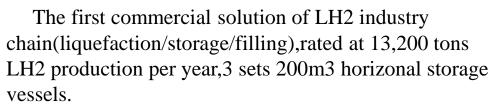
标段(包)[002]氢液化、储存、装车站 EPC (土建部分提供土建部分条件图; 地脚螺栓;

莫板;配合总体院(三维)进行土建基础设计);:

中标人: 江苏国富氢能技术装备股份有限公司

中标价格: 12820.000000 万元

Shandong Qilu LH2 project



The project is under construction now, will start LH2 production at the end of 2023.

He'nan Huajiu energy project

LH2 production at 2,700 tons/year,GH2 7,700 tons/year, 3 sets 200m3 horizonal storage vessels.

The project is under construction now, will start LH2 production at 2024.

Huajiu energy project











Until now, GUOFUHE has provided complete sets of equipment for more than 83 hydrogen refueling stations in with a domestic market share of about 40%, market share NO.1.































客





No.	Project	HRS capacity	Supply scope
1	Shiyan Dongfeng HRS	500kg/d	Compressor Skid with dispensor
2	Zhongshan Dayang HRS	500kg/d	Compressor Skid with dispensor
3	Shanghai Dian qudong HRS	500kg/d	Compressor Skid with dispensor
4	Guangdong Guohong HRS	500kg/d	Compressor Skid with dispensor
5	Sanshui Bus HRS	60kg/d	Temporary HRS
6	Nantong Baiying HRS	60kg/d	Compressor Skid with dispensor
7	Shenzhen Kaihaoda HRS with site H2 production	60kg/d	Compressor H2 production with dispensor
8	Shanghai Zhognsu Jiangqiao HRS	750kg/d	Skid type HRS,GUOFUHEE provide HRS design,equipment production and installation.
9	Sichuan Energy Invertment Chengdou Bidou District HRS	500kg/d	Compressor Skid with dispensor
10	Zhengzhou Yutong HRS	1000kg/d	Fixed type HRS,GUOFUHEE provide HRS design,equipments and installation.
11			
12	******	•••••	

Sales Performance-HRS

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FoShan Sinopec HRS



DaTong HRS(Hydrogen Generate on site)



FoShan Sinopec HRS



Zhengzhou Yutong HRS



FoShan Sanshui HRS



GuangZhou HRS



GuoFu HRS



ChengDu HRS



GaoMing HRS for Light Rail



TongLing HRS



JiaHua HRS



FoShan HRS



















Product:L-H₂ Storage Vessels





Product Item	60/1.0 V LH2 stor. vessel	60/1.0 H LH2 stor. vessel	40/1.0 V LH2 stor. vessel	40/1.0 H LH2 stor. vessel	200/0.4 V LH2 stor. vessel
Working pressure(MPa)	≤1.0	≤1.0	≤1.0	≤1.0	≤0.4
Design pressure(MPa)	1.20	1.20	1.20	1.20	0.55
Working temp.(°C)	-253~-240	-253~-240	-253~-240	-253 ~ -240	-253 ~ -246
Meterial min. degisn temp.(°C)	-253	-253	-253	-253	-253
Main internal meterial withstand pressure	S31608-LH	S31608-LH	S31608-LH	S31608-LH	S31608-LH
Geo. volume(normal temp.)(m 3	60	60	44.45	45.45	200
Rated filling ratio	90%	90%	90%	88%	90%
Static boil-off rate(%/d)	≤0.1(LN2)/≤0.74(LH2)	≤0.1(LN2)/≤0.74(LH2)	≤0.115(LN2)/≤0.805(LH2)	≤0.115(LN2)/≤0.805(LH2)	≤0.46 (LH2)
Vacuum interlayer leakage ratio (Pa*m³/s)	$\leq 1 \times 10^{-6}$	≤1×10 ⁻⁶	≤1×10 ⁻⁶	≤1×10 ⁻⁶	$\leq 1 \times 10^{-6}$
Sealing-off vacuum degree(Pa)	≤0.03	≤0.03	≤0.02	≤0.02	≤0.03
Insulation	Muti-layers high vacuum insulation				
Dimension(mm)	13215×5600×3670 L×W×H(Horizonal)	13635×3800×8965	11700×5600×3670 L×W×H(Horizonal)	10860×3800×8965	~26283×4872×9800
Mass when empty (kg)	~25330	24630	20800	20400	64930
Application 办国虽刭肥汉小表面规彻有	LH2 HRS	LH2 HRS arogen Energy Equip	LH2 HRS	LH2 HRS	LH2 factory



Special Materials

Special materials are used to compliant with liquid hydrogen. In the material's development stage, the failure mode/chemical composition/mechanical properties are taken into consideration.

Unique vacuum process

Adopting the company's vacuum treatment process, which can effectively improve the interlayer vacuum degree of thermal insulation materials, reduce the leakage rate in the whole life cycle and increase the vacuum life.



Excellent thermal insulation

By adopting the special designed structure support, with finite element stress and heat transfer analysis, minimize the solid heat conduction and radiant heat conduction.

Ensure safety and reliability.

Sufficient low temperature

verification

Cold shock test and helium leak detection are adopted in the manufacturing process of liquid hydrogen container to reduce the risk of leakage and failure in the usage of the product.

Product:L-H₂ Container

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Туре		DXH3612			
ISO Container		42K7			
Item	Unit	Parameter Inter vessel Outside shell		Remark	
Medium	_	LH2(Parahydrogen Content≥95%)	—		
Medium features	_	Flammable, Explosive	_		
Medium density	kg/m³	70.83	_		
Working pressure	MPa	≤1.0	Vacuum		
Design pressure	IVIF a	1.20	-0.1		
Working temp.	°C	-253 ~ -240	-40 ~ 50		
Material min. design temp	C	-253	-40		
Geometric volume	m^3	39.5	10.92 (Interlayer)		
Net volume	111	35.5	_	Rated filling ratio: 0.9	
Vessel material	_	S31608-LH/ S31603III-LH	16MnDR/S30408		
Static boil off rate	%/d	$\leq 0.128 \text{ (LN}_2) / \leq 0.73 \text{ (LH}_2)$			
Sealing-off vacuum degree	Pa	≤0.08			
Vacuum interlayer leakage ratio	Pa*m³/s	$\leq 1 \times 10^{-6}$			
Mass when empty		15900		/	
Load mass	kg	2515		/	
Rated mass		24000			
Insulation	_	Muti-layers high vacuum insulation		/	
Dimension	mm	12192×2438×2591		L×W×H 1	



Water-land transshipment

Zero stoarge changes from the initial filling of liquid hydrogen to the end user, reduce the loss in the process of liquid hydrogen transportation

Efficient support structure

Special designed supporting structure for liquid hydrogen container, can effectively reduces the overall heat leakage and the static evaporation rate can less than 0.73% / day (LH2), and the non-destructive storage time shall not be less than 15 days



New insulation design

The new combined high vacuum multilayer insulation structure and the vacuum treatment process scheme,the vacuum degree will not exceed 120% of the design value within 3 years

Multi-funciton pipes

Equipped with filling/overflow/self pressure building and full level measuring pipe



Key Product for Liquid Hydrogen Storage and Transportion

► Liquid Hydrogen Tank of vertical and horizontal Type







► Liquid Hydrogen Container for transportion







第類创新才宿国富 登建不息方为富能

Thanks for attention!